**1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION**

(See top of page)

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

<table>
<thead>
<tr>
<th>Component/Exposure Limits</th>
<th>CAS#</th>
<th>% by Wt.</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLYAMIDO AMINE</td>
<td>68605-86-7</td>
<td>63</td>
</tr>
<tr>
<td>NONE ESTABLISHED; CAUSES SEVERE SKIN AND EYE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>IRRITATION OR BURNS</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AMIDOAMINE RESIN</td>
<td>68443-08-3</td>
<td>28</td>
</tr>
<tr>
<td>NONE ESTABLISHED; CAUSES SEVERE SKIN AND EYE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>IRRITATION WITH CORNEAL INJURY</td>
<td></td>
<td></td>
</tr>
<tr>
<td>MAY CAUSE ALLERGIC SKIN RESPONSE; HARMFUL IF</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ABSORBED THROUGH SKIN</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AMORPHOUS SILICA</td>
<td>67762-90-7</td>
<td>9</td>
</tr>
<tr>
<td>ACGIH: 10 MG/M3 TWA, TOTAL DUST</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ACGIH: 3 MG/M3 TWA, RESPIRABLE DUST</td>
<td></td>
<td></td>
</tr>
<tr>
<td>OSHA PEL: 6 MG/M3 TWA</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**3. HAZARDS IDENTIFICATION**

**CAUTION!**
GASTROINTESTINAL IRRITANT. RESPIRATORY SENSITIZER.
SKIN IRRITANT. RESPIRATORY IRRITANT. SKIN SENSITIZER.
EYE CORROSIVE.

TARGET ORGANS/CHRONIC EFFECTS: Lungs and respiratory system. Eyes.

**Potential Health Effects**

EYE: This product is a primary eye irritant and corrosive effects were indicated by animal studies.

SKIN: May cause mechanical skin irritation. May cause moderate irritation. May cause allergic skin reactions and sensitization. Can cause redness, itching, and burning sensation.

INGESTION: Not hazardous in normal industrial use.

INHALATION: Can be irritating to the eyes, nose and respiratory tract following prolonged exposure. Can cause wheezing, coughing, shortness of breath and tightness in the chest. May cause an allergic respiratory response in some susceptible individuals. This response can range from mild wheezing to a severe asthmatic type attack.
4. FIRST AID MEASURES

EYES: Any material that contacts the eye should be washed out immediately with water. Flush with water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention if symptoms persist.

SKIN: Wash with soap and water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

INGESTION: Do NOT induce vomiting. Drink 1 or 2 glasses of milk or water to dilute. Call a poison control center or get medical attention immediately. Never give anything by mouth to an unconscious person.

INHALATION: If symptomatic, move to fresh air. Get medical attention if symptoms persist.

NOTE TO PHYSICIANS: INFORMATION NOT AVAILABLE.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES:
FLASH POINT: > 200 F Method: n/a

FLAMMABLE LIMITS:
Lower flammable limit: n/a
Upper flammable limit: n/a

AUTOIGNITION TEMPERATURE: INFORMATION NOT AVAILABLE.

HAZARDOUS COMBUSTION PRODUCTS: Smoke, soot and carbon dioxide, carbon monoxide.

EXTINGUISHING MEDIA: Waterbased material will not burn until all water has boiled away. Residual solids and/or product container may support combustion. Use water, foam, dry chemical or CO2.

FIREFIGHTING INSTRUCTIONS: Special Fire-Fighting Procedures: Wear self-
5. CONTAINMENT AND SPILL RESPONSE

CONTAINED SPILL: Use appropriate chemical absorbents to contain leak. Avoid generating dusts.

5.5 SPILLS ON FIRE AND EXPLOSION HAZARDS: Precautions: High temperatures can cause sealed containers to rupture due to build up of internal pressure. Cool with water spray. Use water to cool sealed containers and leaking containers. Keep unnecessary and unprotected personnel from entering.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL:

See Information for Large Spill, below:

LARGE SPILL:

Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Safely stop discharge. Cover spills with absorbent and sweep up and place in closed chemical waste containers. Dispose of according to local, state and federal regulations.

7. HANDLING AND STORAGE

HANDLING: TRANSFER: No special precautions are needed. Follow good manufacturing and handling practices. If container is warm, open bung slowly to release internal pressure.

STORAGE: Store in a cool, dry, well ventilated area. Keep containers tightly closed.

EMPTY CONTAINER PRECAUTIONS: Attention! This container is hazardous when empty. Follow label warnings even after container is emptied since empty containers may retain product residues. Do not re-use empty container without professional cleaning for food, clothing or products. for human or animal consumption or where skin contact can occur.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS: Ventilation: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. Ventilation should be explosion proof. Supplementary local exhaust ventilation, closed systems, or respiratory protection may be needed in special circumstances such as poorly ventilated spaces, spray painting, mechanical generation of dusts, heating, drying, etc.

RESPIRATORY PROTECTION: If engineering controls do not maintain airborne concentrations to an acceptable level, an approved respirator must be worn. In the United States of America, if respirators are used, a program should

SKIN PROTECTION: Wear impervious gloves to prevent skin contact. Recommended Decontamination Facilities: eye bath, washing facilities, safety shower.

EYE PROTECTION: Chemical safety goggles or glasses with side shields.

9. PHYSICAL AND CHEMICAL PROPERTIES

BOILING RANGE: 212 F
SPECIFIC GRAVITY (H2O=1): 1.005
WEIGHT PER GALLON (US): 8.372 lb/gl
EVAPORATION RATE: SLOWER THAN ETHER
COATING VOC: 0.0 lb/gl
MATERIAL VOC: 0.0 lb/gl
SOLUBILITY IN WATER: SOLUBLE
% VOLATILE, WT: .%
% VOLATILE, VOL: .%
APPEARANCE & ODOR: Liquid, mild odor

10. STABILITY AND REACTIVITY

CHEMICAL STABILITY (CONDITIONS TO AVOID): Stable under normal storage/use conditions.

INCOMPATIBILITY: Avoid strong oxidizing agents, acids and alkalies.

HAZARDOUS DECOMPOSITION PRODUCTS: INFORMATION NOT AVAILABLE.

HAZARDOUS POLYMERIZATION: Will not occur under normal conditions.

11. TOXICOLOGICAL INFORMATION

EYE: SEE SECTION 3
SKIN: SEE SECTION 3
INGESTION: SEE SECTION 3
INHALATION: SEE SECTION 3
SUBCHRONIC: INFORMATION NOT AVAILABLE.
CHRONIC/CARCINOGENICITY: SEE SECTION 3
TERATOLOGY: SEE SECTION 3
12. ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION: INFORMATION NOT AVAILABLE.
This material has not been tested for environmental effects.

CHEMICAL FATE INFORMATION: INFORMATION NOT AVAILABLE.

13. DISPOSAL CONSIDERATIONS

Discharge, treatment or disposal is subject to national, state, or local laws.
The toxicity characteristic (TC) has not been evaluated by the Toxicity Characteristic Leaching Procedure (TCLP).
Federal Regulations may apply to empty container. State and/or local regulations may be different.
Of the methods of disposal currently available, it is recommended that an alternative be selected according to the following order of preference, based upon environmental acceptability: (1) recycle or rework, if feasible; (2) incinerate at an authorized facility; or (3) treat at an acceptable waste treatment facility.
Be sure to contact the appropriate government environmental agencies if further guidance is required.

14. TRANSPORT INFORMATION (Not meant to be all inclusive)

DOT (USA) Shipping Name: Not regulated by DOT
UN/NA ID No: n/a
Hazard Class: n/a
Packing Group: n/a

15. REGULATORY INFORMATION (Not meant to be all inclusive - selected regulations represented)

U.S. FEDERAL REGULATIONS: All components of this material are on the US TSCA 8(b) Inventory or are exempt from listing.

OSHA: INFORMATION NOT AVAILABLE.

CERCLA: SARA HAZARD CATEGORY: INFORMATION NOT AVAILABLE.

SECTION 313: "*" Indicates toxic chemical(s) subject to the reporting requirements of section 313 of Title III and of 40 CFR 372.
INTERNATIONAL REGULATIONS:

CANADIAN WHMIS: INFORMATION NOT AVAILABLE.

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA): INFORMATION NOT AVAILABLE.

EINECS: INFORMATION NOT AVAILABLE.

STATE REGULATIONS:

INFORMATION NOT AVAILABLE.

16. OTHER INFORMATION

MSDS Status: Active

MSDS Effective/Revision Date: 02/14/14

USERS RESPONSIBILITY: A bulletin such as this cannot be expected to cover all possible individual situations. As the user has the responsibility to provide a safe workplace, all aspects of an individual operation should be examined to determine if, or where, precautions - in addition to those described herein - are required. Any health hazard and safety information herein should be passed on to your customers or employees, as the case may be.

DISCLAIMER OF LIABILITY: The information contained herein is, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. All chemicals may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist. Final determination of suitability of the chemical is the sole responsibility of the user. No representations or warranties, either expressed or implied, of merchantability, fitness for a particular purpose or any other nature are made hereunder with respect to the information contained herein or the chemical to which the information refers. These data relate only to the specific material designated herein and do not relate to use in combination with any other material. It is the responsibility of the user to comply with all applicable federal, state and local laws and regulations.

End of Material Safety Data Sheet