Jet Glo Express™ Military
MIL-PRF-85285E, Type I, Class H
840 and 843 Series (YM, YMS, ZM and ZMS Colors)

DESCRIPTION
Jet Glo Express™ is a high-performance, two-component polyester urethane, designed for exterior use on high performance general aviation and commercial aircraft. This coating is qualified to MIL-PRF-85285E, Type I, Class H. Approval letter is available upon request.

COATING PROPERTIES

<table>
<thead>
<tr>
<th>Solids:</th>
<th>Base Component</th>
<th>Admixed</th>
</tr>
</thead>
<tbody>
<tr>
<td>By weight</td>
<td>61.6 - 85.8%</td>
<td>57.9 - 68.7%</td>
</tr>
<tr>
<td>By volume</td>
<td>52.4 - 72.6%</td>
<td>49.9 – 53.3%</td>
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<tr>
<td>Wt./Gal.</td>
<td>8.3 - 13.1 lbs.</td>
<td>8.2 – 10.3 lbs.</td>
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<tr>
<td>Sp. Gravity</td>
<td>0.996 – 1.572</td>
<td>0.984 – 1.236</td>
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Viscosity–Sprayable
Gardner #2 Zahn Cup (Signature Series) 16-22 seconds

Admixed V.O.C. (Mixed 1:1)
U.S. Exempt Solvent <3.5 lbs./gal (420 g/L)
Non-Exempt Solvent <3.5 lbs./gal (420 g/L)

Useable Pot Life
at 77°F / 25°C 4 Hours

Gloss:
60 degree 90+ units
20 degree 80+ units

Theoretical Coverage
Per dry mil 800-960 ft.² / gal.
Per 25 microns 19.6 - 23.6 m² / L

Dry Film Weight
Per dry mil 0.0059 – 0.0083 lbs. / ft.²
Per 25 microns 29 - 41 g / m²

SHELF LIFE
Shelf Life is applicable only for materials stored in unopened and undamaged original factory filled containers.

Minimum Storage Temp: 40°F / 4°C
Maximum Storage Temp: 100°F / 37°C

CM0840XXX or CM0843XXX (YM or ZM-colors) Base Component: 3 years
CM0843H81: 2 years
CM0843AR3: 3 years
SURFACE PREPARATION

**Primed Surface**

Jet Glo Express™ should be applied to a surface that has been coated with an approved, properly prepared and applied Sherwin-Williams Aerospace primer system. Refer to Sherwin-Williams Primer Product Data Sheets such as CM0724933 - MIL-PRF-23377, Type I, Class C2.

Contact your Sherwin-Williams Representative for complete details.

MIXING INSTRUCTIONS

Shake color component for 10-15 minutes before admixing.

Admix by Volume:

| 1 Part | Jet Glo Express™ Color  
|        | (840 and 843 series Factory Pack Colors and YM-, YMS-, ZM- and ZMS- Color Numbers) |
| 1 Part | Jet Glo Express™ Activated Hardener CM0843H81 |
| 1/4 Part* | Jet Glo Express™ Activated Reducer CM0843AR3 |

*For optimum finish on YM and YMS Colors (90% or more white toner), an additional ¼ part of CM0110944 US Exempt Reducer or CM0843AR3 Activated Reducer can be added. Additional reduction using CM0843AR3 can change the application VOC to be greater than 3.5 lbs./gal. (420 g/L).

Admixed product should be allowed a 30-minute induction time for optimum application performance.

APPLICATION

This product can be applied using conventional air spray equipment, HVLP, air-spray / electrostatic, or air assisted airless / electrostatic. Please consult your Sherwin-Williams representative for specific equipment settings.

Best application results are obtained by applying two medium wet coats, allowing a 30-45 minute “tack-off” period between coats.

Recommended dry film thickness is 2-3 mils (50-75 microns). Some colors may require thicker films to achieve complete hiding.

NOTE: Application of these product systems requires recommended temperature / humidity conditions and film thickness ranges. The material, hangar, and aircraft skin temperature should be no lower than 55°F / 13°C before, during, and after application.

DRYING SCHEDULE

Dry times are based on the dry film thickness of 2-3 mils (50-75 microns).

<table>
<thead>
<tr>
<th>Air Dry Times (75°F / 25°C and 50% RH)</th>
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<tbody>
<tr>
<td>Tack Free</td>
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<tr>
<td>To Tape</td>
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</table>

<table>
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<tr>
<th>Force Dry Times (120°F / 50°C and 50% RH)</th>
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<tbody>
<tr>
<td>Flash off at ambient temperature for one 1/3rd of the chosen activators</td>
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<tr>
<td>To Tape</td>
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Recoat Time: (maximum) 24 Hours

NOTE: Lower temperatures, heavy film thickness, improper activator range selection and poor air movement will extend the dry time.

RECOATING THE DRY TOPCOAT SURFACE

For best adhesion of trim colors to the cured urethane base coat, a thorough scuff sanding is recommended. Scuff sanding and cleaning will assure long-term durability and adhesion of the applied coating. Refer to Sherwin-Williams’ process and training guides for cleaning.

EQUIPMENT CLEANUP

Use clean Ketone–type solvents such as CM0110308 MEK. Do not allow material to cure inside equipment.

PRODUCT INFORMATION

Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the customer obtain the most recent Product Data Sheet for the product being used. The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application which are not known or under our control, The Sherwin–Williams Company cannot make any warranties as to the end result.